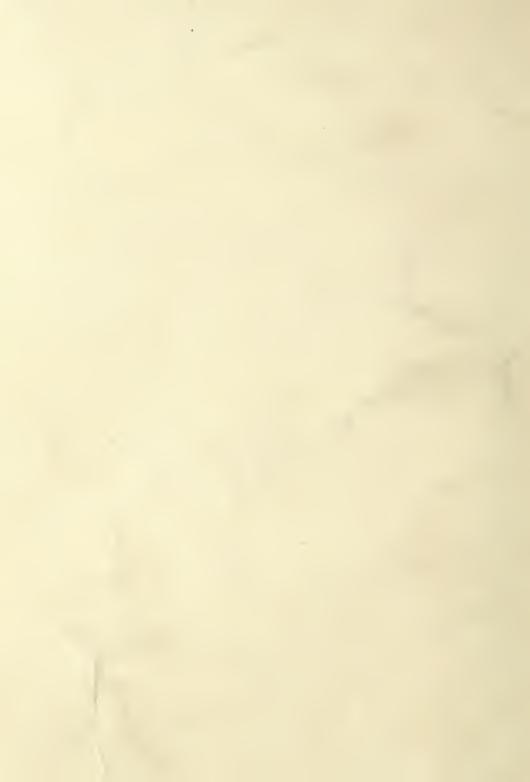
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CANDY: ITS INGREDIENTS AND MANUFACTURE

A List of References

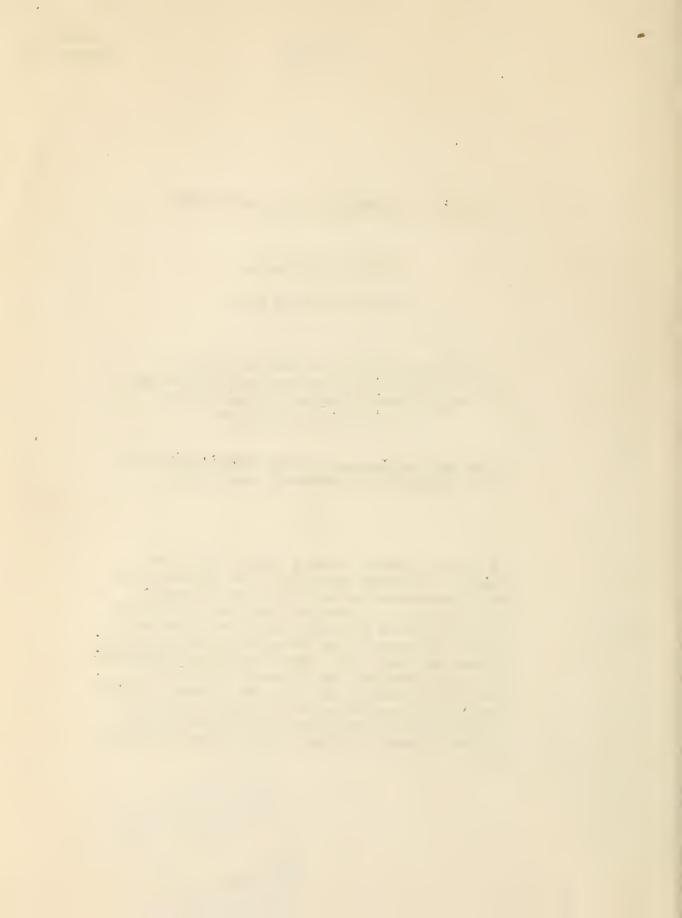
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Under the Cooperative Research Project with the National Confectioners' Association

This bibliography covers a large part of tho technical literature relative to the chemistry and use of ingredients in the manufacture of candy. References are also given to literature pertaining to various phases of candy manufacture, such as, physical and chemical measurements, process controls, storage, spoilage, etc. These literature references, with brief abstracts, are intended to serve as a guide to the several subjects. The journal, Chemical abstracts, has served as the principal source of references and in such cases the abstract reference is given together with that of the original publication.





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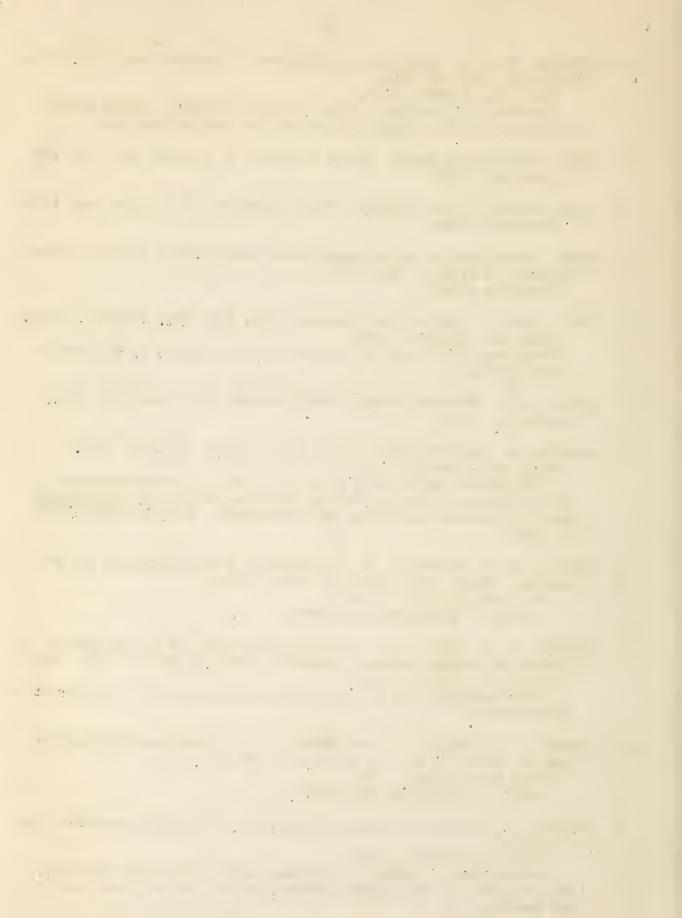
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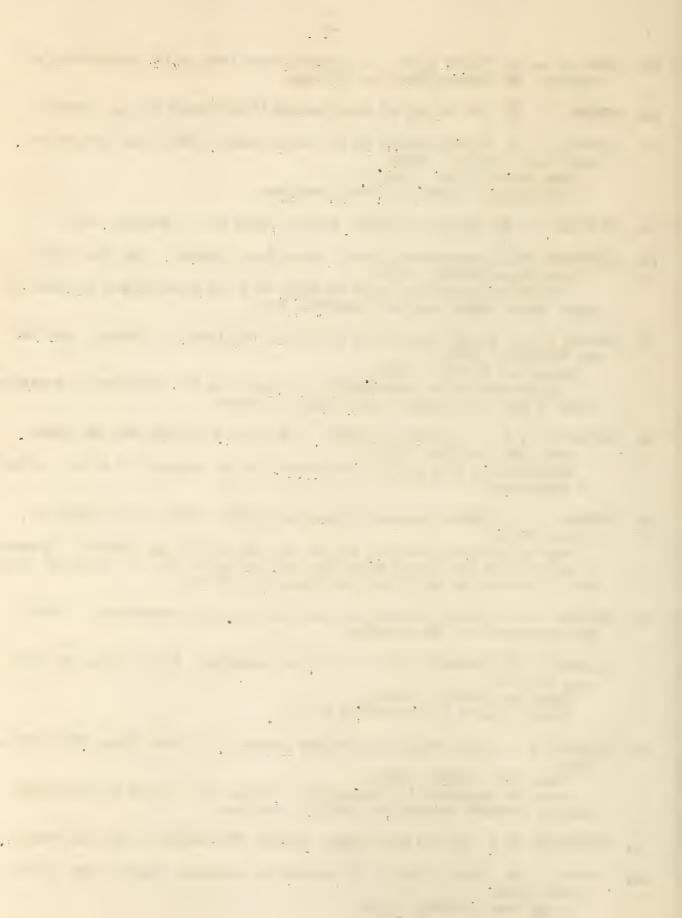
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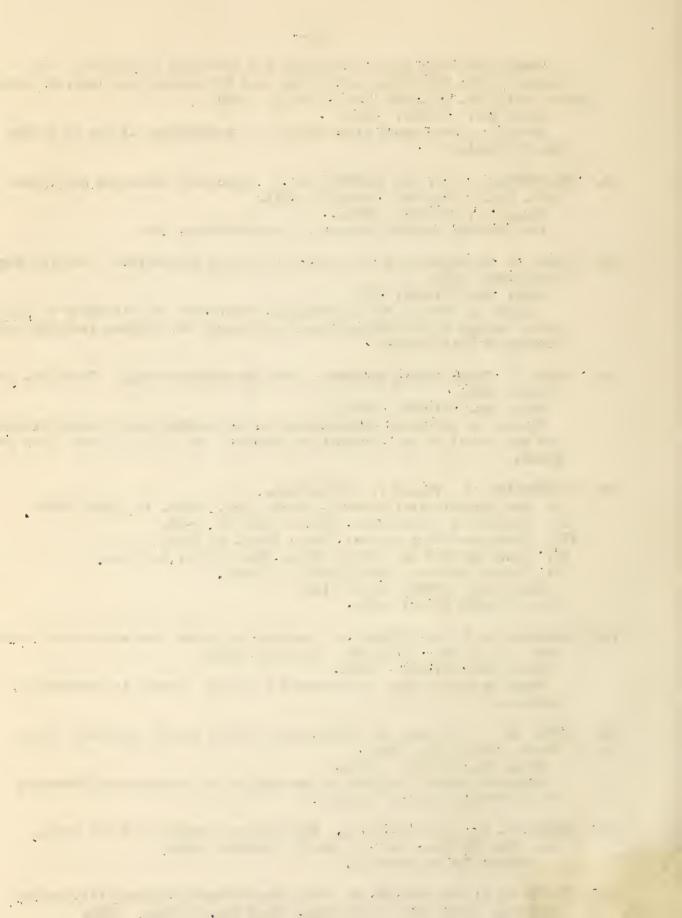
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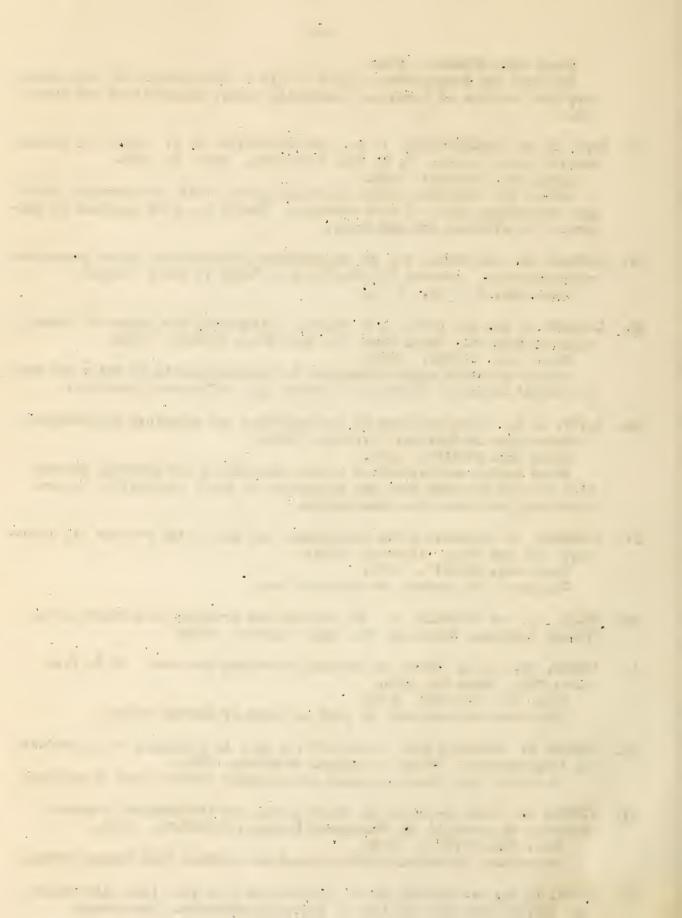
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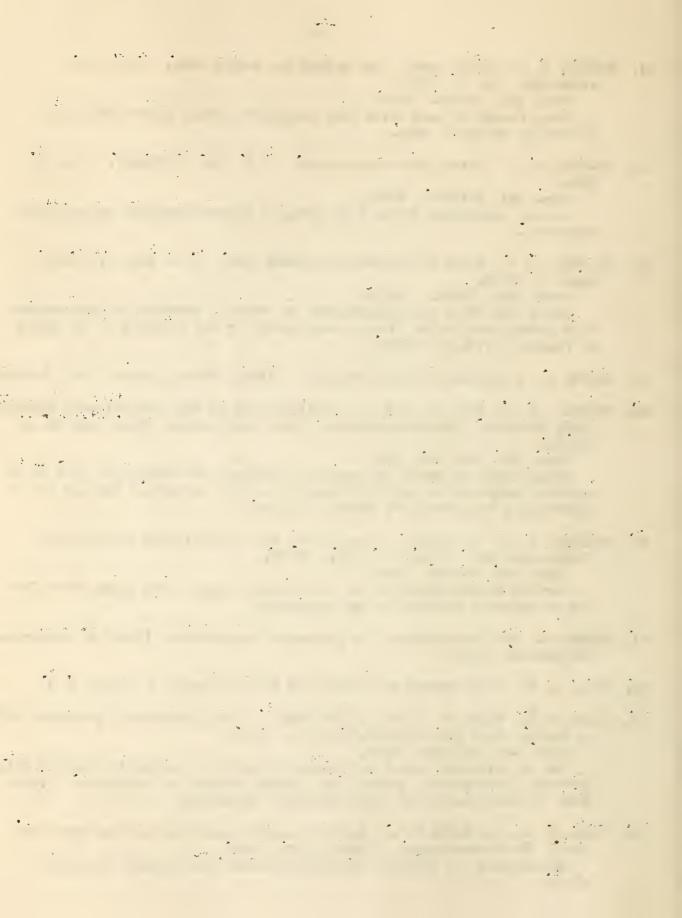
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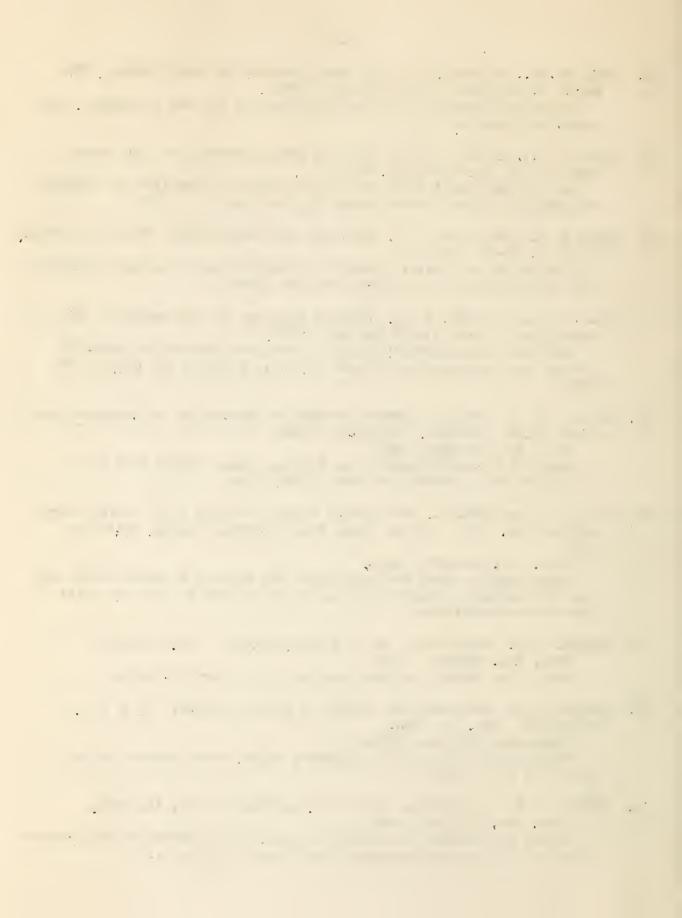
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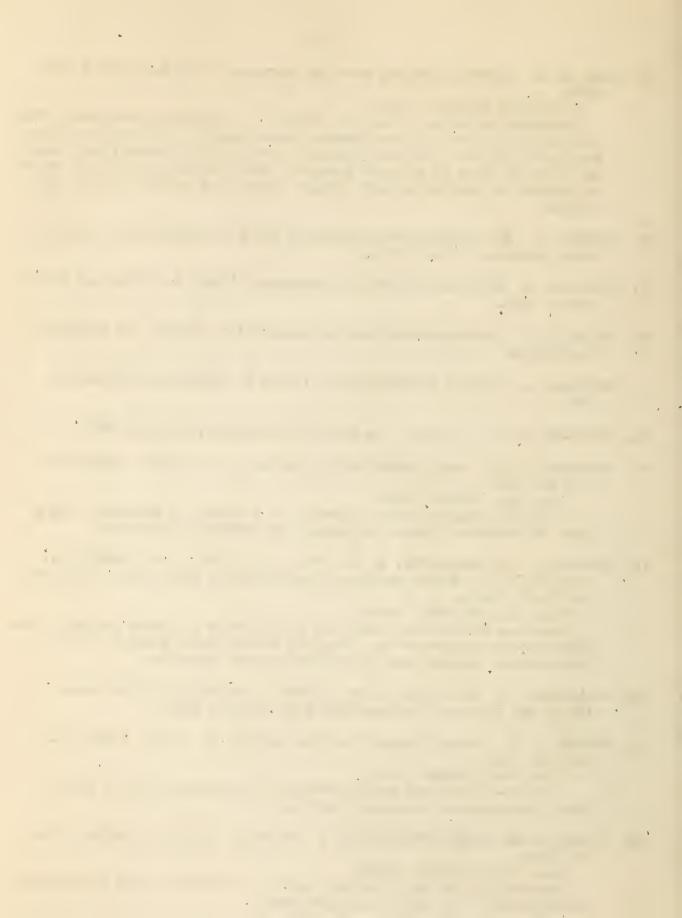
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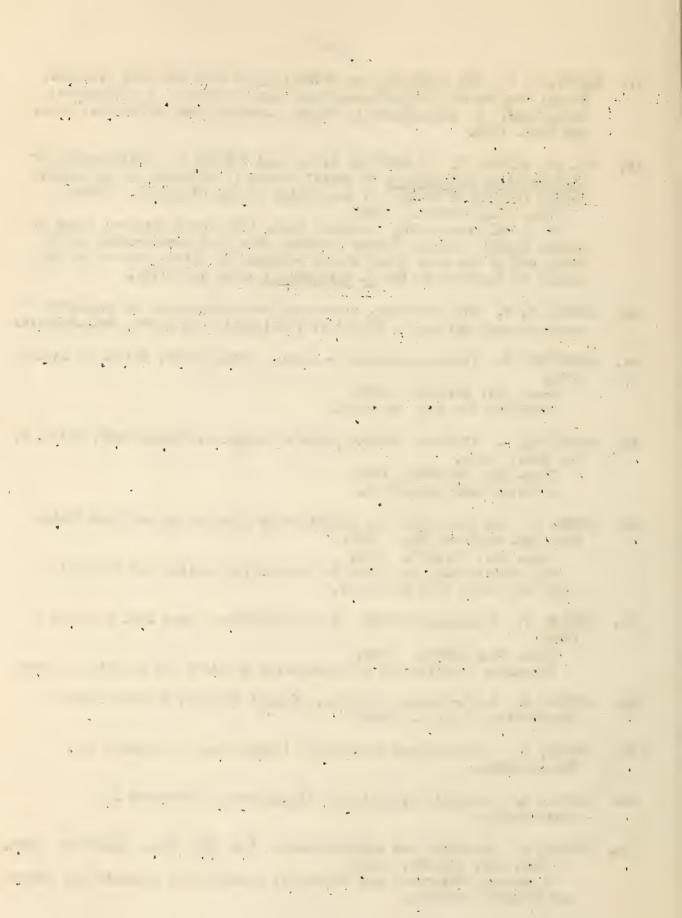
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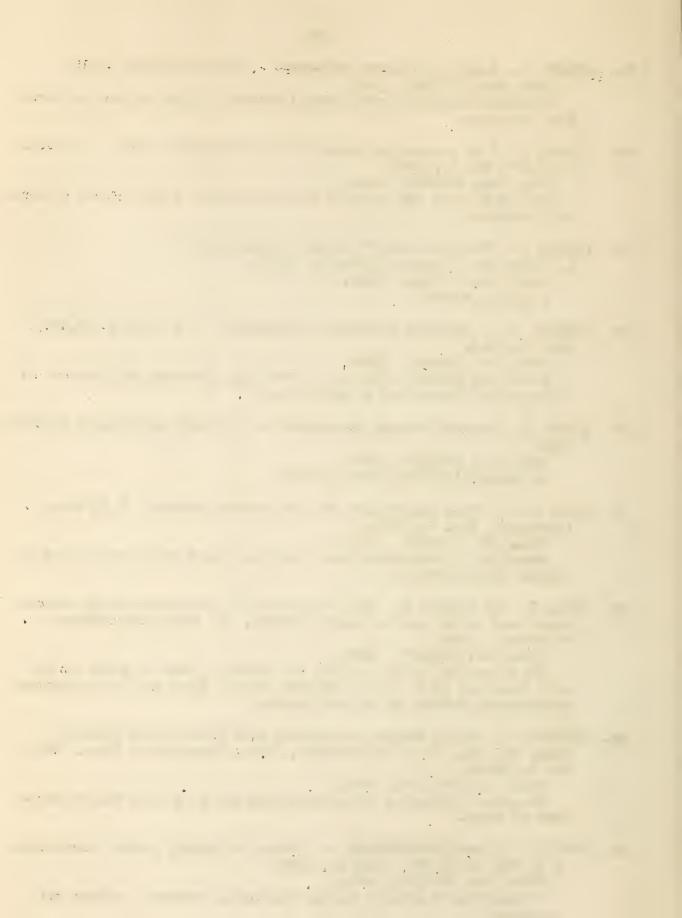
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A hard sweetmeat is made by heating and melting dry cane or beet sugar to about 300° F., adding honey or glucose to cool rapidly without crystallization and finally adding to the cooled mass albumin in an aerated mass, such as marshmallow.

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- 103. LaITIERES SOC., G. R. Dried milk and confectionery. Brit. Pat. 248,391. Feb. 27, 1925.

Chom. Abs. 21:782. 1927.

A molded bar is made by evaporating milk in vacuo to near dryness. It may be chocolate coated or used as an ingredient of other confections.

104. LANGWILL, K. E. Invert-sugar types. A comparison of available supplies.

Manuf. Conf. 19:No. 3. 18-19. 1939.

Chem. Abs. 33:4449. 1939.

Gives swectoning values and use of invert sugars in candy.

105. LANGWILL, K.-E. Sugar types. Their suitability to confectioners' needs.
Manuf. Conf. 19:No. 4. 23-4. 1939.

Chem. Abs. 33:5691. 1939.

The commercial grades of crystalline and powdered sugars and sugar sirups are described. The advantages and disadvantages of the use of liquid sugars are discussed.

106. Langwill, K. E. Colloids. Their-application in confectionery. Manuf. Conf. 19:No. 5. 37-8. 1939.

Chem. Abs. 33:5083. 1939.

Uses of pectin, gelatin, albumin, gum arabic, starch, casein and lecithin are described.

107. Lingwill. K. E. Starch. Its use in confectionery manufacture. Manuf. Conf. 19:No. 8. 19-20. 1939.

Chem. Abs. 3348846. 1939.

The roll of starch as an aid in the manufacture of candy and as an ingredient are discussed.

108. LaNGWILL. K.-E. Gelatin. An edible colloid for confectionery use. Manuf. Conf. 19:No. 9. 18-19. 1939.

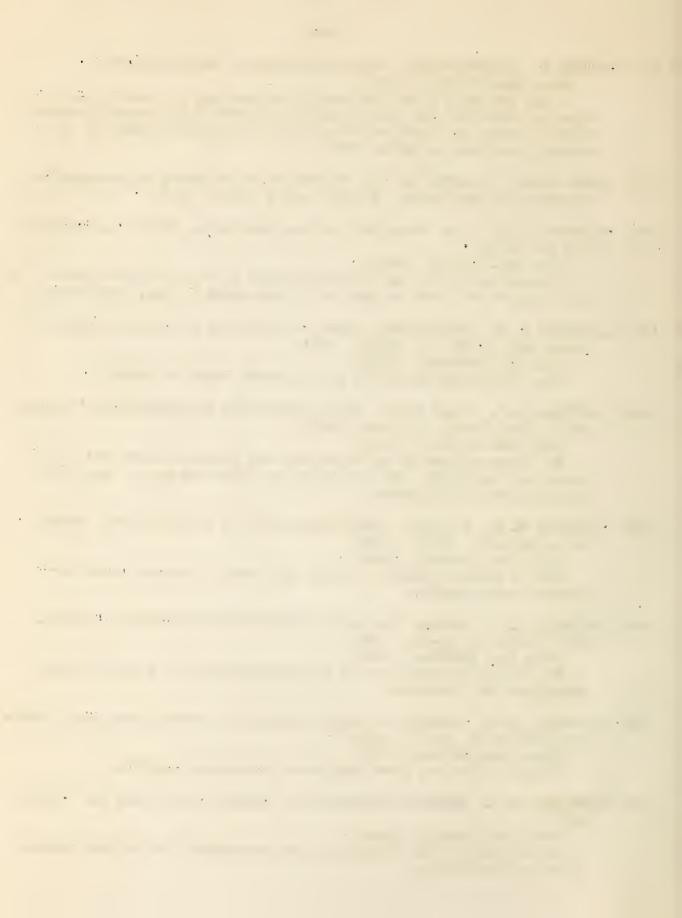
Chem. Abs. .33:8846. 1939.

Discusses uses and gives analysis of commercial.samples.

109. LANGWILL, K. E. Skimmed-condensed milk. Lanuf. Conf. 19:No. 12. 18-19.

Chem. Abs. 34:824. 1940.

A discussion of the analysis of some commercial samples with respect to candy manufacture.



110. LANGWILL, K. E. Caramel types. Increasing their nutritive value. Manuf. Conf. 21:No. 8. 15-16. 1941.

Chem. Abs. 35:6685. 1941.

. The nutritive value of caramels containing skin milk, whole milk, cream and sweetened condensed whey was increased over those containing only carbohydrate.

- 111. LASBY, E. W. Food compound. U. S. Pat. 1,060,912. May 6, 1913.
 Chem. Abs. 7:2076. 1913.
 Confection paste formed of dried albumin, gum karaya, gum tragacanth, ground corn flakes and a nut paste.
- 112. LaSCAS, A. How to make candies (book). I. & M. Ottenheimer. Baltimore, Md.
- 113. LECOQ, R. Note sur la fabrication et l'analyse des chocolats. Ann. fals. 24:11-22, 96-104. 1931.

Chem. Abs. 25:2492. 1931.

Discussion of manufacture and analysis of pure chocolate and chocolate with additional products. Analytical data are given.

- 114. LEFFINGWELL, G., and LESSER, M. A. Modern candy production finds new uses for glycerol. Manuf. Conf. 18:No. 12. 18-20, 38. 1938.

 Chom. Abs. 33:1406. 1939.

 A review of its uses in confectionery with 28 references.
- 115. LEO, A. Food composition. U. S. Pat. 1,643,950. Oct. 4, 1927.

 A food composition for use in making meringues, marshmallow, etc.,
 is formed with albumin and pectin.
 U. S. Pat. 1,643,951. Oct. 4, 1927.
 Chem. Abs. 21:3992. 1927.
 Specifies use of albumin, pectin, sodium bicarbonate, and citric acid in food mixtures like marshmallows and meringues.
- 116. LEROY, G. A. "apple sugar" of Rouen. Ann. fuls. 18:260-76. 1925. Chem. Abs. 19:2713. 1925.

 Sort of "toffee" originally prepared from sugar and apple juice.
- 117. LITTLE, A. D. Manufacture of gum confections. U. S. Pat. 2,173,878. Sept. 26, 1939.

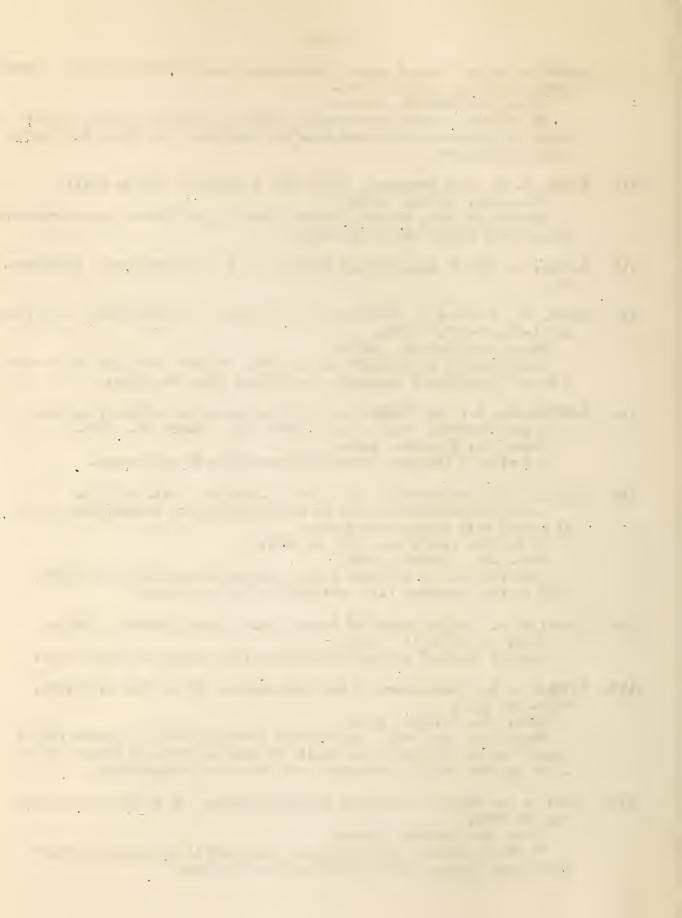
Chem. abs. 34:542. 1040.

Sugars are used with a chlorinated reaction product, formed from a starch and an alkaline hypochlorite to give confections longer shelf life, greater jelling character, and increased transparency.

118. LUND, A. A. Method of inducing crystallization. U. S. Pat. 2,041,197, May 10, 1936.

Chem. Abs. 30:4584. 1936.

Dextrose, sucrose and pectin are dispersed in an aqueous mixture cooked and creamed in the manufacture of fendant.



119. LUND, A. A. Method of proparing grained confections. U. S. Pat. 2, 199,887. May 7, 1940.

Chem. Abs. 34:5958. 1940.

Prepared from solutions of dextrose and sucrose, the latter in sufficient quantity to supply an excess of sirup in the finished product.

120. MARSHALL, J. B., HOPKINS, J. W., and YOUNG, G. A. Effects of conditions of storage on the stability of ascerbic acid in various carriers.

Canadian J. Res. 22F:39-47. 1944.

Chem. Abs. 38:4323. 1944.

Fortified chewing gum, hard candy, and other products with ascrebic acid added after processing were stored under controlled conditions. From 70-80% of ascorbic acid remained after one year, when dry and at a temperature not above 23.9° C. In moist air products deteriorated before losses were excessive.

121. MARTIN, Jr., J. W. Mothod of crystallization. U. S. Pat. 1,825,646. Sept. 29, 1931.

Chem. Abs. 26:221. 1932.

CO₂ gas is liberated in a suitable sugar solution to cause simultaneous agitation and freezing in the production of candy mixtures and cake icings.

122. McDONALD, J. H., and HOPSCN, C. A. Sugared nut candy. U. S. Pat. 931,137. Aug. 17, 1909.

Chem. Abs. 3:2599. 1909.

A solution of sugar and glucose in water is heated to 104°, nut meats being then added and the temperature raised to 127° and held until nuts are cooked. A solution of salt is added, the mixture stirred, spread to cool and harden.

123. MELCHER, M. Process of manufacturing sugar candy. U.S. Pat. 196,613.

Chem. Abs. 2:924. 1908.

Procedure for manufacturing candy in large crystalline (rock) form.

124. MOGAT, C. Confection. Brit. Pat. 308,552. Sept. 28, 1928. Chem. Abs. 24:173. 1930.

Product giving sensation of cold made by mixing melted fat (coccanut butter) and chocolate, then cooling by contact with ice. Sugar may be added. Details of manufacture are given.

125. MORGAN, R. H. Scientific control in the confectionery industry. Food Manuf. 1:127-8. 1927.

Chem. Abs. 22:2626. 1928.

A discussion of the application of scientific control in the manufacture of confections.

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127. MORGAN, R. H. Coloring and flavoring of chocclate centers. Food Manuf. 5:107-8. 1930.

Chem. Abs. 24:2810. 1930.

Some practical points involved in the art of coloring and flavoring applied to chocolate centers are given. Watural and coal tar colors and various flavors are discussed.

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 Method described for incorporating volatile flavoring substance with colloids which are then dried for use in foods, confections, etc.
- 130. O'NEIL, F. Candy tricks and treasures. (Book) O. Donne Publishing Co., Greenfield, Mass.
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- 132. PAINE, H. S. Constructive chemistry in relation to confectionery manufacture. Ind. Eng. Chem. 16:513-17. 1924.

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 The chemistry and physics of candy manufacture is described which led to successful use of invertage, together with other subjects.
- 133. PAINE, H. S. Cane cream, a new food product made from sugar cane. Sugar Bull. 5:No. 4. 1-2. 1926.

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- 134. PAINE, H. S. Rosearch in the confectionery industry. Ind. Eng. Chem. 20:1325-7. 1928.

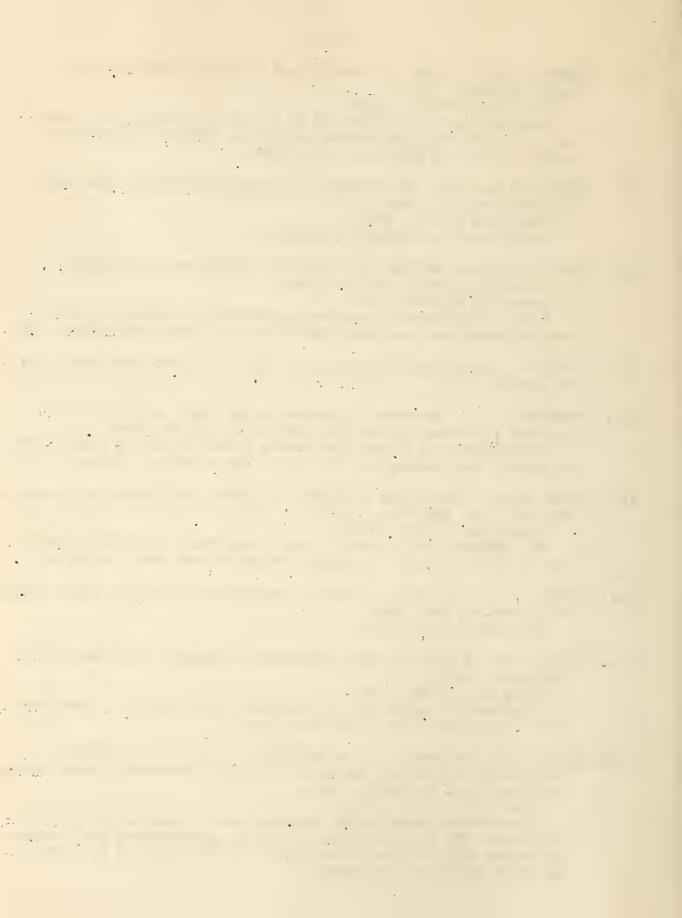
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- 135. PAINE, H. S., BRICKHER, V., and Hakill TON, J. Means of preventing "explosive" or bursting fermentation of chocolate-coated fondant candy. Ind. Eng. Chem. 19:358-63. 1937.

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 Fermentation controlled by inverting part of sucrose with enzyme

Fermentation controlled by inverting part of sucrose with enzyme invertase. The critical solids centent is approximately 79%. A problem exists with fruit but fermentation may be controlled by heating the fruit and use of the enzyme.



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- §37. PAINE, H. S., and HAMILTON, J. Confections coated with fondant. U. S. Pat. 1,502,207. July 22, 1924.

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Powdered milk albumon was found to be superior to egg albumen in the manufacture of frappes. The composition of the powder is approximately as follows: protein 42%; milk sugar 39%; milk salts 16%; moisture 3%.

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 140. PALIK, F. Chocolate. Fr. Pat. 831,591. Sept. 8, 1938.

 Chem. Abs. 33:1834. 1939.

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- 141. PEASE, M. A. Bluebook on home candy making. (Book). Pease, Bloomington, Ill., 1923.
- 142. POUNCY, A. E., and SUMMERS, B. C. L. Micromeasurement of relative humidity for the control of osmophilic yeast in confectionery products.

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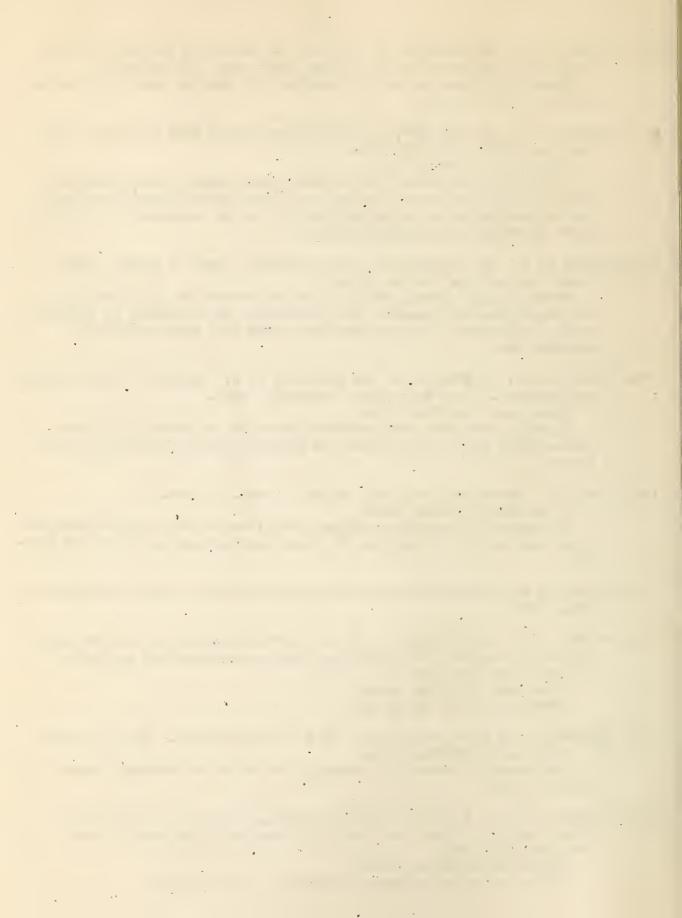
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- 143. PRESTON, R. M. Feod composition. U. S. Pat. 1,949,657. Murch 6, 1934.
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- 144. PROFFITT, M. J. A flow manostat for various purposes, including the candy (cooking) test. Jr. Res. Natl. Bur. Stds. 29:143-55. 1942.

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- 146. ROLAND, A. C. Treating candy scrap. U. S. Pat. 2,227,813. Jan. 7, 1941.

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- 147. ROOKER, W. A. New uses for pectin. Fruit Prods. J. and Am. Vinegar Ind. 7:No. 1. 11-13. 1927.

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- 148. ROOKER, W. A. Fruit pectin in confections. Fruit Prods. J. and Ame Vinegar Ind. 7:No. 3. 9-11. 1927. Chem. Abs. 22:286. 1928. Discusses pectin and its proper use in candy making.
- 149. ROUSSET, H. Bonbons, pastilles, fondants, caramels, chocolates, nougats, berlongots et sucreries de teutes sortes, (Book) Desforges, Giratdot o cie, Paris, 1926.
- 150. ROUX, E., and MUTTELET, C. F. Sugar pastrics, sugars, honeys, syrups, confectionery, sugar products, licorice sugar. (Book) Ch. Beranger, Paris.
- 151. SARATTI, A. G. Chocolate resistant to elevated temperatures. Ger. Pat. 744,862. Nov. 25, 1942.

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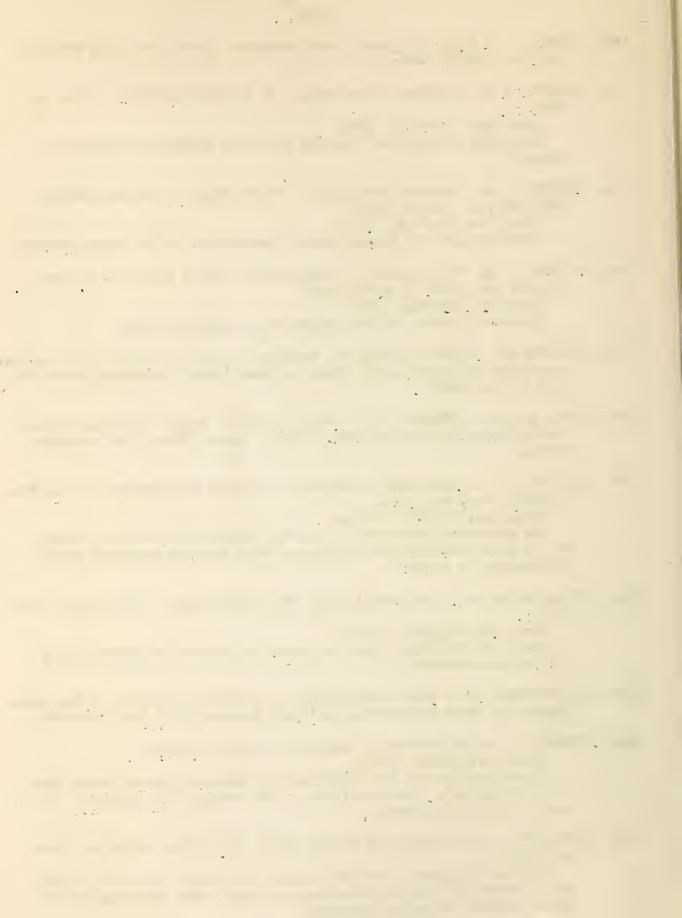
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- 152. SCARBOROUGH, N. F. Crystallization of confectionery. Food Tech. 2:1-4.
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- 153. SCARBOROUGH, N. F. Sweet manufacture: A practical handbook on the manufacture of sugar confectionery. (Book) Leonard Hill, Ltd., London.
- 154. SCHENK, C. A new confection. Schweiz. Wochschr. 48:709.

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 Process for making candy by cooking cane sugar with cream of tartar at about 130° under atmospheric pressure; then finishing under

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- 157. SCHNELLER, M. A. Grained confection and process of making same. U. S. Pat. 1,551,175. Aug. 25, 1925. Chem. Abs. 20:787. 1926. Made with dextrose hydrate, invert sugar and sucrose or other sugars of greater solubility than dextrose hydrate.
- 158. SCHNELLER, M. A. Dosage of substances. U. S. Pat. 1,829,947. Nov. 3, 1931. Chem. Abs. 26:784. 1932.

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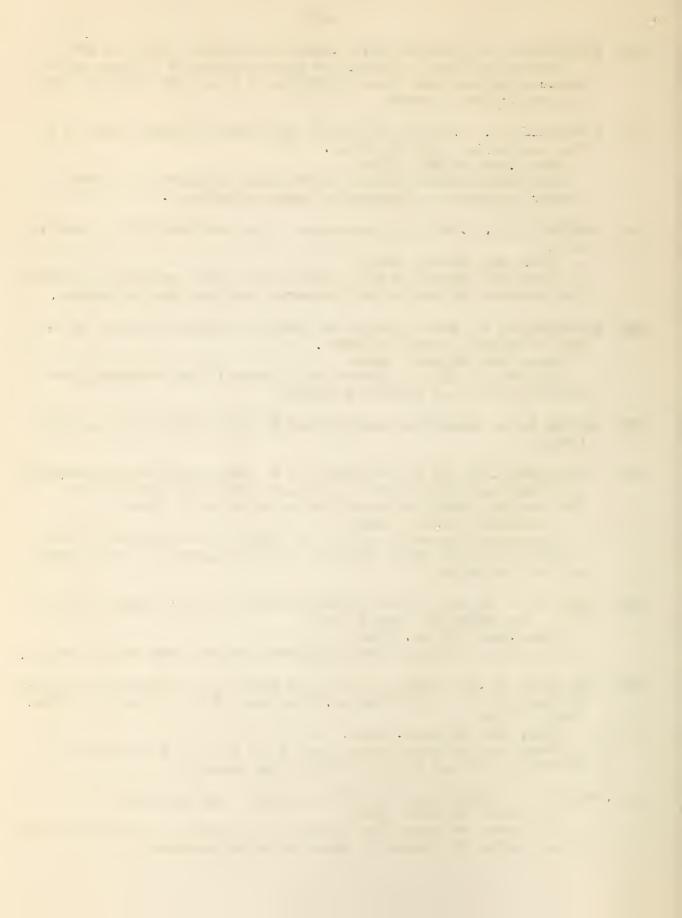
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- 160. SKEATS, C. A. Commorcial confectionery (Book) Gresham Pub. Co., Ltd., London.
- SMOLYANITSKII, M. E., and VELITSINA, N. D. Comparative cooling behavior 161. of caramel products on moving conveyors. Trudy Vsesoyvz. Nauch-Issledovatel. Inst. Konditerskoi Prom. 1941, No. 3, 101-6. Chem. Abs. 37:6364. 1943. Optimum conditions for cooling on conveyor are discussed. Under certain conditions the coefficient of heat transfer is a linear function of air supply.
- 162. SPECK, W. F. Process of manufacturing candy and candy produced thereby. U. S. Pat. 1,025,326. May 7, 1912. Chem. Abs. 6:1940. 1912. Confection of flaked corn coated with powdered nuts and sweetened.
- 163. SRIVASTAVA, R. C., GURURAJA, K. S., and JOSHI, B. C. Sugar candy, crystallization, and crystallizers. Proc. Sugar Tech. Assoc. India 13:I, 57-68. 1944.

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Techniques for producing numerous local types of rock candy are described. Designs for crystallizers are suggested.

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165. STANLEY, J. Soy lecithin use will save scarce fats. Food Ind. 14: No. 7, 69-71. 1942.

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Locithin extends stability of fats and reduces the amount of egg yelk required in ice cream. It also stabilized vitamin 4 in foods.

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- 167. STETSON, L. W. Confection. U. S. Pat. 1,700,387. Jan. 29, 1929. Gluten such as that used in chewing gums is maintained in a substantially plastic and tenacious condition by use of a binder such as hydrogenated peanut oil and glucese.
- 168. ST. J. GATES, W. R. B. Milk preparation for use in confectionary and baking. Brit. Pat. 350,670, May 5, 1930.

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 Confection made from dried milk powder and sugar. Mixture heated in vacuum, colored, flavored and molded.
- 169. STUCKES, J. Process of making candy. U. S. Pat. 896,596, Aug. 18, 1908.

Chem. Abs. 28:5552. 1934.

Stick candy is formed of a mixture of approximately equal parts of glucose and cane sugar with about 2% of stearin.

170. STUCKY, U. J. G., and STEINER, J. A. Fondant. Brit. Pat. 407,959, Mar. 16, 1934.

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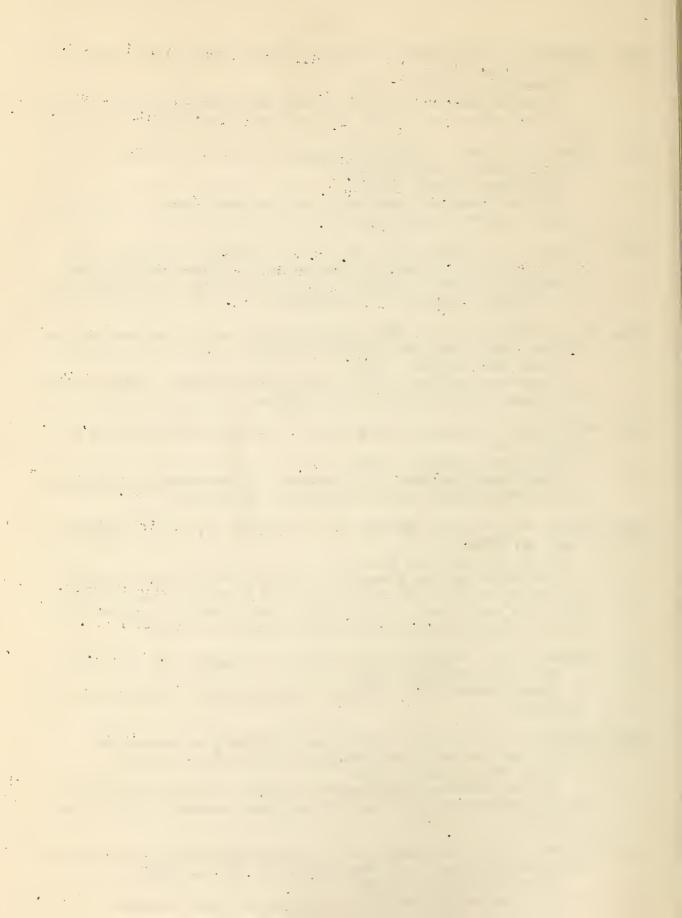
Fondant is made by bringing a mixture of dry dextrose hydrate and water to a beil and then cooling and beating the mass, a grain regarder, e.g., cane - or beet sugar sirup, levulese, glycerol, etc., being added before the grain is highly developed.

- 171. SUMMERS, R. G. Confectionery. Brit. Pat. 424,508, Feb. 22, 1935. Chem. Abs. 29:5196. 1935.

 Method described for making a confection that contains air on beating.
- 172. TAYLOR, W. A. Control of acidity and alkalinity in canning and allied industries. Glass Container 7:No. 4, 1640. 1928.

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 Describes method for making confectioners jelly batches.



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 Description of commercial methods.
- 177. VAN de Mark, M. S., and Ware, L. M. Candies from sweet potatoes pack health-promoting values.

 Food Ind. 19:1204-5. 1947.

 Describes several methods for making acceptable candies from sweet potatoes.
- 178. VAN LAER, M. H., and ROSKAM, A. The rele of pH in confectionery. Ann. zymol. (2) 1:76-8. 1933.

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 A discussion of benefits derived by its use.
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 A mixture containing reducing sugars, maltese and dextrese, suitable for use in candies, bakery products, ice cream mixes, etc.
- 180. WARE, L. M., and VAN de MARK, M. S. Use of sweet potatoes in candies of high and varied food value. Conf.-Ice Cream World 7:No. 22. 7, 16. 1947.

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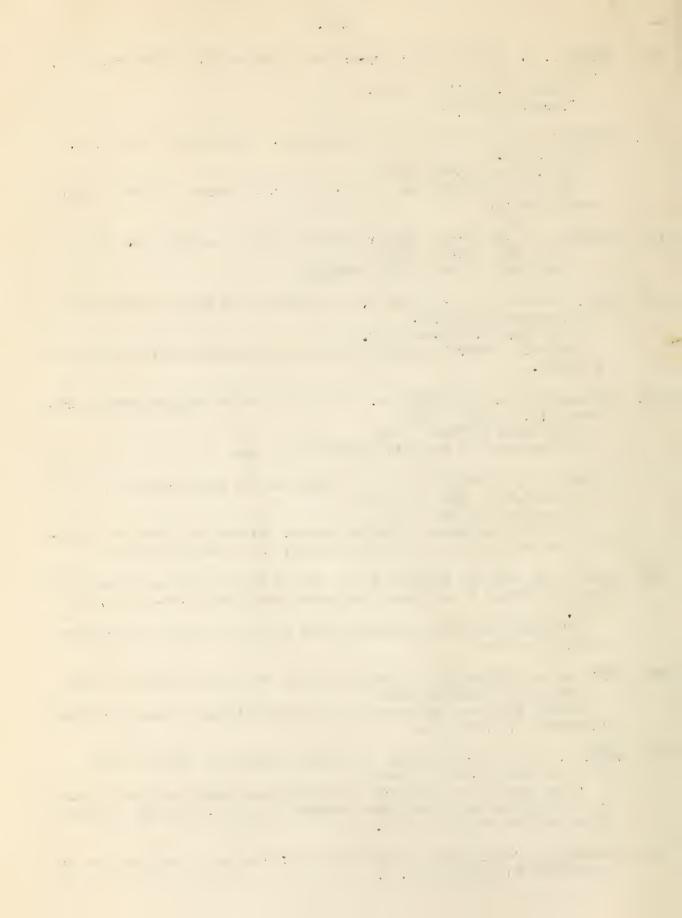
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- 182. WEBB, W. A. Food composition. U. S. Pat. 2,283,302. May 19, 1942.

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 confectionery, ices, etc., from dehydrated apples, raisins, and potatoes with fat or milk solids.
- 183. WHYMPER, R. Manufacture of confectionery (Revision of original book by JACOUTOT) Van Nostrand, N. Y.



- 184. WHYMPER, R. Cocca and chocolate: Their chemistry and manufacture.
 (Book) Blakiston Co., Phila., Pa.
- 185. WHYMPER, R. Sugar composition. U. S. Pat. 2,299,287. Oct. 20, 1942. Chem. Abs. 37:1888. 1943.

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- 186. WIESEHAHN, G. A. Soft lecithin preparation. U. S. Pat. 2,194,842.

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Chemical and physical properties make it suitable for use in tof-fee. Believed to hydrolyze starch and dextrins.

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- 189. WILLIAMS, P. Preparation for making food products and method of making the same. U. S. Pat. 2,010,340, Aug. 6, 1935.

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- 190. YACOOBIAN, R. K. Candy and process for making same. U. S. Pat. 921,052, May 11, 1909.

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